

AXI STS 7004

INTERNATIONAL Enclosed Fuel Maintenance System

The STS 7004 is a programmable, fully automated, fuel maintenance system that removes water, sludge, and other contaminants from fuel storage tanks. Once installed, the STS 7004 system operates independently to ensure fuel reliability through routine fuel filtration. The system's fuel polishing process stabilizes diesel and bio-fuels, eliminates microbial contamination, and ensures fuel remains clean. The STS system's NEMA 4 rated enclosure allows for both outdoor and indoor installations by protecting the system from windblown dust and rain, hose directed water, and ice formations.



STX 7004 FEATURES:

- Touchscreen Controller
- Fully Automated and Programmable Operation
- Integration with External Monitoring Systems
- Unique Safety & Alarm Features
- Continuous-Duty Pump, Viton Seals
- System Upgrade Options

For safe operation, the STS 7004 is equipped with an automatic pump shut-down feature and alert indication to notify users of when the system requires servicing.

STX 7004 SPECIFICATIONS:

Nominal Flow Rate	4 GPM/240 GPH (15.1 LPM/908 LPH)
Primary Filter	10 or 30µ Particulate or 60µ Stainless Steel Screen with Centrifugal Water Separator
Secondary Filter	1, 3, 10 or 25µ Fine Filter or 3, 10µ Water Block
Fuel Conditioner	LG-X 1500 Inline Magnetic Conditioner
Pump	1/3 HP Spur Gear Pump
System Controller	TSC70 Touchscreen Controller with Safety and Alarm Features
Power	120V/60Hz/1Ph or 230V/50Hz/1Ph*
Plumbing	Black Iron
Ports	3/4" NPT In, 3/4" NPT Out
Enclosure Cabinet	NEMA 4 Rated Powder Coated or NEMA 4X Rated Stainless Steel
Dimensions	≈ 36" x 36" x 12" (H x W x D) (91 x 91 x 31 cm)
Weight	≈ 290 lbs (131.5 kg)
Not for use with fluids that have a flash point below 100°F (37.8°C).	

*At 50 Hz, nominal flow rate decreases from 3 GPM to 2.4 GPM

REPLACEMENT FILTER OPTIONS:

Primary Filter	Part No.	Secondary Filter	Part No.
10µ Filter Cartridge	01810	3µ Water Block Filter	WB-3
30µ Filter Cartridge*	01830	10µ Water Block Filter	WB-10
60µ Filter Cartridge	01860S	3µ Fine Filter*	FF-3
		10µ Fine Filter	FF-10
		25µ Fine Filter	FF-25
		3µ X-Glass Media Fine Filter	FFZ-3

*Standard-issue filter element unless requested otherwise



1.239.690.9589
1.877.425.4239 Toll Free
www.AXI-International.com

f AXI.International

t AXInternational

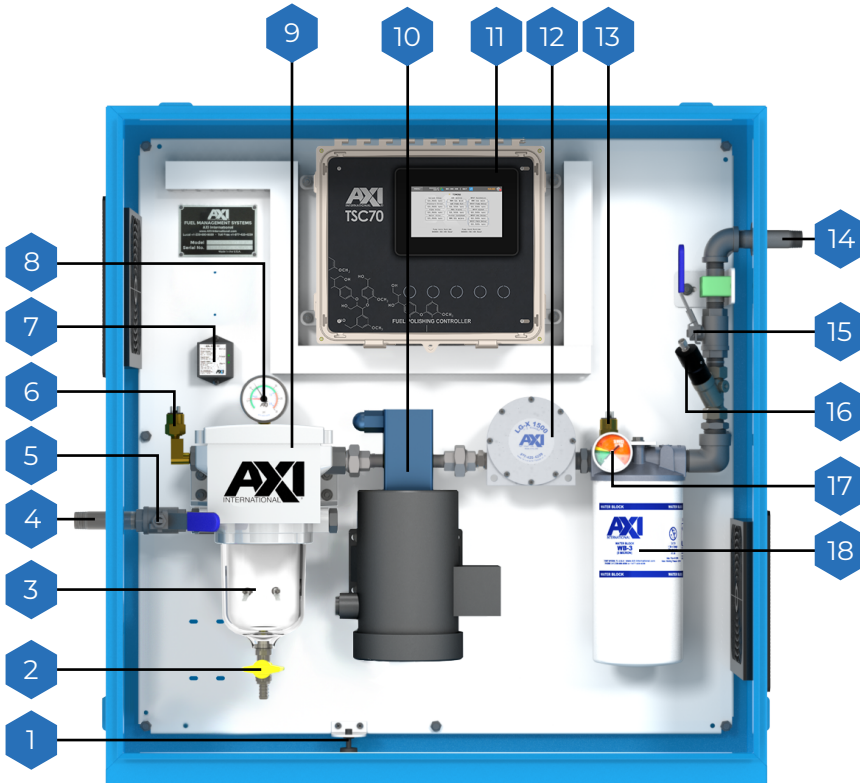
AXIFuel

AXIFuel

REV02017004010122

AXI STS 7004

Enclosed Fuel Maintenance System

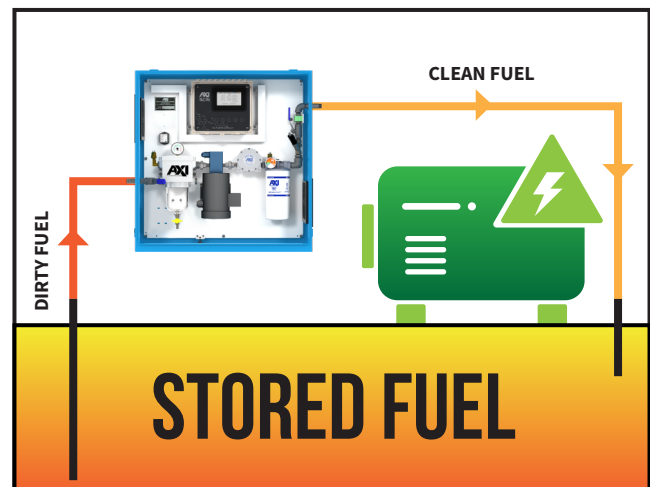


1. Leak Detector
2. Drain Valve
3. Water Collection Sump
4. Fuel Inlet (From Tank)
5. Inlet Ball Valve
6. Vacuum Switch
7. Water Detection Alarm Module
8. Vacuum Gauge
9. Primary Filter/Water Separator
10. Motor with Coupled Gear Pump
11. Smart Filtration Controller
12. Fuel Conditioner
13. Pressure Switch
14. Fuel Outlet (Discharge)
15. Outlet Ball Valve
16. Flow Switch
17. Pressure Gauge
18. Fine Filter

◆ STS 7004 SYSTEM OPTIONS:

NEMA 4X Rated Enclosure	Gain additional protection against corrosion with a stainless steel enclosure
Manual Additive Injection	Manually draw additive into the polisher with a dedicated supply port and ball valve
Enclosure Heater	Prevent the build up of condensation inside the system enclosure due to temperature changes
Auto Water Drain (AWD)	Automatically drain water separator of collected water for decreased frequency of maintenance
Pressure Transmitter	Replace standard pressure switch for detailed monitoring of pressure levels in the system
Flow Transmitter	Replace standard flow switch for detailed monitoring of flow rate in the system
Multi-Tank Polishing/Transfer	Polish and transfer fuel between multiple fuel storage tanks
Fuel Heater	Warm up circulated fuel to resist gelling in freezing temperatures
Multi-Point Flow Path	Add multiple supply and return valves for better tank cleaning coverage

◆ STS SYSTEM INTEGRATION:



System upgrade may be required for certain combinations of options - See controller specification sheet for more details



1.239.690.9589
1.877.425.4239 Toll Free
www.AXI-International.com

f AXI.International

t AXInternational

AXIFuel

AXIFuel

REV02017004010122